



7661-3 CONVERTS A 7661-2 AND ADDS A BRAKE CONNECTION FOR THE Y AXIS.

PINS 1-4 ARE USED FOR THE NEW Y AXIS STEPPER MOTOR. PINS 7 AND 8 ARE REWIRED AND USED FOR A BRAKE CONNECTION, ON THE Y AXIS.

THE -2 VERSION REWIRING IS RETAINED.  
THE NEW -3 VERSION REPLACES THE -2.  
THE -2 IS DISCONTINUED.

REFERENCE EXISTING PART.

7661-2 – M3 CNC CONTROLLER WIRED FOR  
ROTARY ON Z MOTOR CONNECTOR  
MLX#: M3-CIH-CPQ-1vXYZ-VE-DC-LC

7661-2 IS WIRED INTERNALLY TO BRING THE Q AXIS STEPPER CONNECTIONS EXTERNALLY USING PINS 5-8 ON THE Z AXIS CPC PANEL CONNECTOR. PINS 1-4 ARE USED FOR THE Z AXIS STEPPER MOTOR. THIS CONFIGURATION IS USED ON HDV300 MACHINES WHEN A ROTARY IS USED.